

Work Order ID 56396

February 22, 2010 12:54:21 PM



Page 1

Item ID: D3833-1

Accept

Revision ID:

Item Name: Mesh (Base End Face)

Setup

Start



Start Date: 2/22/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: *JP*Date: *10-2-22* Tooling: _____ Date: _____

Run

Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3833	Rev A

100



FLOW WATER JET

Waterjet

FLOW CNC Waterjet

Memo 0.00

1-Cut as per Dwg D3833 Dwg Rev: *A* Prog Rev: *A* 2-
Deburr if necessary*FB 10-3-10**K*

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Quality Control

Memo 0.00

*FB 10-3-10**K*

120



QC8- Inspect parts - second check

0.00

QC

Quality Control

Memo 0.00

*S. solos 1/12**(X8)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NOTE: Date & initial all entries

Picklist Print

February 22, 2010 12:54:26 PM

Page 1

Work Order ID: 56396



Parent Item: D3833-1



Parent Item Name: Mesh (Base End Face)

Start Date: 2/22/10

Required Date: 2/26/10

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F 		Purchased	No			100	sf	981.9518	13.6427	18.2 	18.10.3-10	

Expanded Metal Flat SS

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	981.9518065	
111956	0.000017	
112147	9.4736E-06	
112949	32.58138	
113205	0.0093	
113497	0.1449	
113555	682.7989	
113904	266.4173	

(B)

113555

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DART AEROSPACE LTD	Work Order:	36396
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

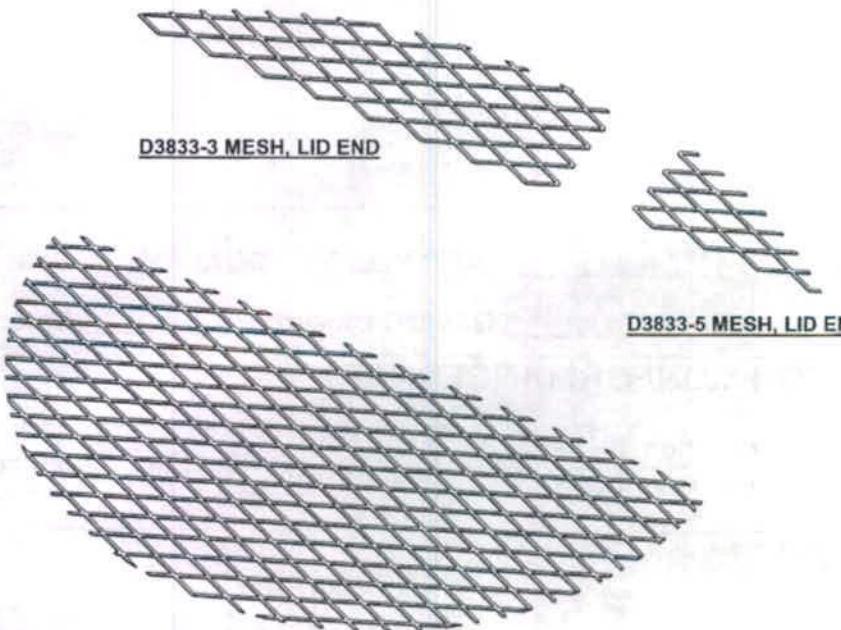
Measured by:	HB	Audited by:	S	Prototype Approval:	N/A
Date:	10-3-10	Date:	10/03/10	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.05.20	New Issue	KJ	 

8 7 6 5 4 3 2 1

D

D



D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

B

B

A NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

8 7 6 5 4 3 2 1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 56394
Bo 10-2-22

RELEASED
08/11/18 JNP

A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>1</i>	DART AEROSPACE LTD	
DRAWN	<i>2</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>4</i>	D3833	SHEET 1 OF 2
APPROVED	<i>5</i>	TITLE	SCALE
DE APPR.	<i>6</i>	MESH, BASKET END	NTS
DATE	08.09.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT MAY NOT BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

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8 7 6 5 4 3 2 1

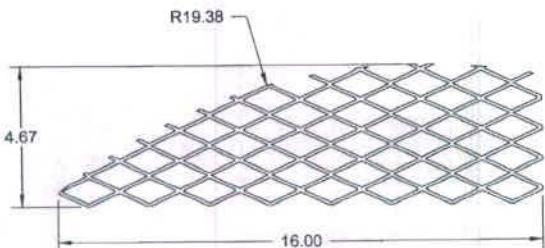
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D

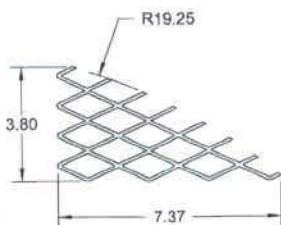
C

B

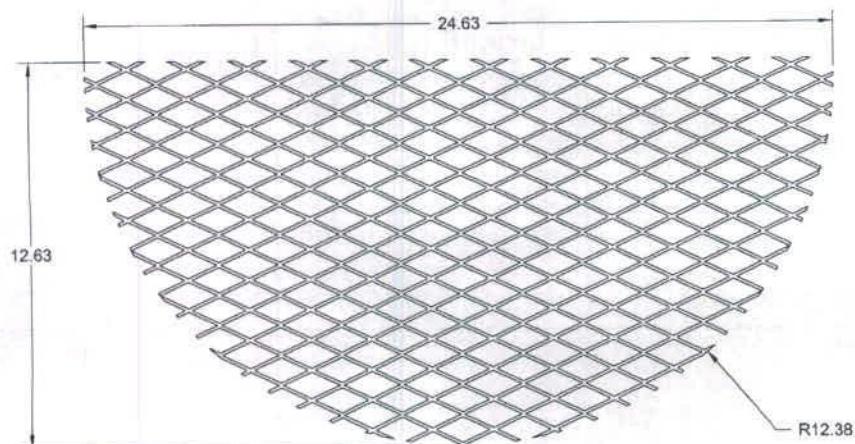
A



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

8 7 6 5 4 3 2 1

W/O 36396

DESIGN	<i>b</i>	DART AEROSPACE LTD	
DRAWN	<i>TS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>TS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>TS</i>	D3833	SHEET 2 OF 2
APPROVED	<i>TS</i>	TITLE	SCALE
DE APPR.	<i>TS</i>	MESH, BASKET END	NTS
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